

**M.G. (SERIES "MGA")  
AND MAGNETTE**



**MAINTENANCE SERVICE**

**DUE WHEN YOUR SPEEDOMETER READS 500 MILES**

**VOUCHER BOOK**

**covering specialised service operations for 12,000 miles**  
Issued by THE M.G. CAR COMPANY LIMITED, ABINGDON-ON-THAMES

Owner's Name \_\_\_\_\_

Address \_\_\_\_\_

Car purchased from \_\_\_\_\_

Address \_\_\_\_\_

Car No.: \_\_\_\_\_

Engine No.: \_\_\_\_\_

Registration No. \_\_\_\_\_

Mileage at Commencement \_\_\_\_\_

## M.G. MAINTENANCE SERVICE

In order to maintain a car in its most efficient and economical running condition, regular and thorough servicing is essential. It is with the object of providing this service that the M.G. Maintenance Voucher Scheme has been devised. Not only does this Scheme cover regular lubrication, oil changes, etc., but regular mechanical maintenance is also included in accordance with the recommendations laid down by the Engineering Staff of The M.G. Car Company.

The M.G. Maintenance Service commences on a new car with a FREE SERVICE to be given at or about the first 500 miles. This service is normally provided by the Dealer who supplied the car but with the consent of that Dealer and his stamped authority on the Free Service Voucher, this service may be carried out by any other M.G. Distributor or Dealer to suit the convenience of the Owner.

Further Vouchers are contained within this book to cover lubrication and all maintenance necessary at 1,000-mile stages, up to and including 12,000 miles.

These Vouchers may be presented to any authorised M.G. Distributor or Dealer in the United Kingdom for the work specified to be carried out by trained and qualified personnel, at the special prices indicated thereon, plus the cost of oils and other materials used. Any additional work found necessary during the course of these service operations will be reported to the Owner and charged separately, if authorised by him.

Regular servicing, as proven by presentation of completed voucher counterfoils, could well enhance the value of your vehicle in the eyes of a prospective purchaser.

*It is important to note that the Vouchers must be used in their correct sequence at intervals of 1,000 miles, as if one type of service is omitted accidentally or otherwise, the sequence of maintenance operations will be disturbed.*

## M.G. (Series "MGA") AND MAGNETTE SERVICE VOUCHER

**500 MILES  
FREE SERVICE**

Servicing Distributor/Dealer \_\_\_\_\_

Signature \_\_\_\_\_

Date \_\_\_\_\_

Mileage \_\_\_\_\_

Voucher to be detached by Servicing  
Distributor/Dealer

## M.G. (Series "MGA") AND MAGNETTE



## SERVICE VOUCHER

**FREE**

This voucher entitles the holder to the service detailed overleaf. It will be carried out FREE by any M.G. Distributor or Dealer with specialised care and attention. Only oils and materials are chargeable and should be paid for on completion of service. The supplying Dealer must stamp this voucher if this service is done by any other M.G. Dealer.  
**Owner to sign the reverse side of this voucher on completion of the work.**

500

Authority Stamp

**FREE**

**500  
MILES**

APPLICABLE IN THE UNITED KINGDOM ONLY



1. **ENGINE.** Tighten cylinder head and manifold nuts to recommended pressures. Check tightness of valve rocker shaft brackets to recommended pressures. Check valve rocker clearances and re-set, if necessary. Tighten fan belt if necessary. Check all water connections and tighten clips if necessary. Examine and clean carburettors and re-set slow running adjustment if necessary.
2. **IGNITION.** Examine and adjust if necessary sparking plugs and distributor points. Check working of automatic ignition control and if necessary re-set ignition timing.
3. **CLUTCH (STANDARD).** Check clutch pedal for free movement and bleed if necessary.
4. **CLUTCH (MANUMATIC).** Check clutch operation and re-adjust if necessary. (Refer to Manual). Check fluid level in clutch servo supply tank and top up if necessary.
5. **STEERING.** Check front wheel alignment and steering connections, adjust if necessary.
6. **BRAKES.** Check braking system functionally and bleed lines if necessary. Check fluid level in Master cylinder and top up if necessary.
7. **HYDRAULIC DAMPERS.** Inspect hydraulic dampers for leaks. Examine oil levels and top up if necessary (Piston type only).
8. **BODY.** Check doors for ease in opening and closing. If necessary lightly smear with a suitable lubricating agent all dovetails and striking plates.
9. **ELECTRICAL.** Check electrical system functionally. Examine battery and top up to correct level with distilled water or diluted acid as may be required. Clean and tighten terminals.
10. **GENERAL.** Check tightness of universal joint nuts, spring clips and wing (fender) bolts.
11. **LUBRICATION.** Drain oil from engine, gearbox and rear axle and refill. Oil and grease all points of car.
12. **WHEELS AND TYRES.** Test tyres for correct pressure. Check tightness of wheel nuts.

The service detailed above has been carried out to my satisfaction.

Date \_\_\_\_\_ Holder's Signature \_\_\_\_\_

Car No. \_\_\_\_\_ Registration No. \_\_\_\_\_

**M.G. (Series "MGA")  
AND MAGNETTE  
SERVICE VOUCHER**

**1,000 MILES**

Servicing Distributor/Dealer \_\_\_\_\_

Signature \_\_\_\_\_

Date \_\_\_\_\_

Mileage \_\_\_\_\_

Voucher to be detached by Servicing  
Distributor/Dealer

**M.G. (Series "MGA")  
AND MAGNETTE**



**SERVICE VOUCHER**

**1,000 MILES**

*This voucher entitles the holder to the service  
scheduled overleaf at the charge stipulated*

DUE WHEN YOUR SPEEDOMETER READS.....

*Cost of oil and materials extra*

**STANDARD 14/3 CHARGE**

APPLICABLE IN THE UNITED KINGDOM ONLY

1. **ENGINE.** Top up carburetter piston dashpots.  
Lubricate carburetter controls.  
Top up radiator.  
Check level of oil in air cleaner (Magnette only).
2. **CLUTCH (STANDARD).** Check level of fluid in the hydraulic clutch and brake master cylinder.
3. **CLUTCH (MANUMATIC).** Check fluid level in supply tank.  
Lubricate pivot point between throw-out lever and slave cylinder push-rod with oil.
4. **BRAKES.** Check brake pedal free travel and report if adjustment is required.

- Make visual inspection of brake lines and pipes.  
Check level of fluid in hydraulic brake and clutch master cylinder.
5. **HYDRAULIC DAMPERS.** Examine all hydraulic dampers for leaks.
  6. **ELECTRICAL.** Check battery cell specific gravity readings and top up to correct level.
  7. **LUBRICATION.** Top up engine, gearbox and rear axle oil levels.  
Lubricate all grease nipples (except steering rack and pinion).
  8. **WHEELS AND TYRES.** Check tyre pressures.  
Check wheel nuts for tightness.

**M.G. (Series "MGA")  
AND MAGNETTE  
SERVICE VOUCHER**

**3,000 MILES**

Serviceing Distributor/Dealer \_\_\_\_\_

Signature \_\_\_\_\_

Date \_\_\_\_\_

Mileage \_\_\_\_\_

Voucher to be detached by Serviceing  
Distributor/Dealer

**M.G. (Series "MGA")  
AND MAGNETTE**



**SERVICE VOUCHER**

**3,000 MILES**

*This voucher entitles the holder to the service  
scheduled overleaf at the charge stipulated*

**DUE WHEN YOUR SPEEDOMETER READS.....**

*Cost of oil and materials extra*

**STANDARD £1.14.6 CHARGE**

APPLICABLE IN THE UNITED KINGDOM ONLY



1. **ENGINE.** Top up carburetter piston dashpots.  
Lubricate carburetter controls.  
Top up radiator.  
Check dynamo drive belt tension.  
Clean and re-oil air cleaner elements.  
Dismantle oil filter element and bowl and wash in petrol (where applicable).
2. **IGNITION.** Check automatic ignition control, lubricating distributor drive shaft and cam, and advance mechanism.  
Check and adjust if necessary distributor contact points.  
Clean and adjust sparking plugs.
3. **CLUTCH (STANDARD).** Check level of fluid in the hydraulic clutch and brake master cylinder.
4. **CLUTCH (MANUMATIC).** Check fluid level in supply tank.  
Lubricate pivot point between throw-out lever and slave cylinder push-rod with oil.

5. **BRAKES.** Check brakes and adjust if necessary.  
Change wheels round diagonally to regularise tyre wear.  
Make visual inspection of brake lines and pipes.  
Check level of fluid in the hydraulic brake and clutch master cylinder.
6. **HYDRAULIC DAMPERS.** Examine all hydraulic dampers for leaks.
7. **BODY.** Lubricate door hinges, bonnet lock and operating mechanism.
8. **ELECTRICAL.** Check battery cell specific gravity readings and top up to correct level.  
Lubricate dynamo bearing.
9. **LUBRICATION.** Change engine oil.  
Top up gearbox and rear axle oil levels.  
Lubricate all grease nipples (except steering rack and pinion).
10. **WHEELS AND TYRES.** Check tyre pressures.

**M.G. (Series "MGA")  
AND MAGNETTE  
SERVICE VOUCHER**

**6,000 MILES**

Service Distributor/Dealer \_\_\_\_\_

Signature \_\_\_\_\_

Date \_\_\_\_\_

Mileage \_\_\_\_\_

Voucher to be detached by Servicing  
Distributor/Dealer

**M.G. (Series "MGA")  
AND MAGNETTE**



**SERVICE VOUCHER**  
**6,000 MILES**

*This voucher entitles the holder to the service  
scheduled overleaf at the charge stipulated*

**DUE WHEN YOUR SPEEDOMETER READS.....**

*Cost of oil and materials extra*

**STANDARD £3.15.6 CHARGE**

APPLICABLE IN THE UNITED KINGDOM ONLY



1. **ENGINE.** Top up carburetter piston dashpots.  
Lubricate carburetter controls.  
Top up radiator.  
Check dynamo drive belt tension.  
Lubricate water pump sparingly.  
Check valve rocker clearances and adjust if necessary.  
Clean and re-oil air cleaner elements.  
Clean carburetter and fuel pump filters.
2. **IGNITION.** Check automatic ignition control, lubricating distributor drive shaft, and cam and advance mechanism.  
Check and adjust if necessary distributor contact points.  
Clean and adjust if necessary distributor contact points.  
Clean and adjust sparking plugs.
3. **CLUTCH (STANDARD).** Check level of fluid in the hydraulic clutch and brake master cylinder.
4. **CLUTCH (MANUMATIC).** Check fluid level in supply tank.  
Lubricate pivot point between throw-out lever and slave cylinder push-rod with oil.  
Clean and lubricate interior of slave cylinder.  
Check slave cylinder push-rod adjustment.
5. **BRAKES.** Check brakes and adjust if necessary.  
Change road wheels round diagonally to regularise tyre wear.

- Make visual inspection of brake lines and pipes.  
Check level of fluid in the hydraulic brake and clutch master cylinder.
6. **HYDRAULIC DAMPERS.** Examine all hydraulic dampers for leaks, and on M.G.A. only, check fluid level in front dampers.
  7. **GENERAL.** Tighten rear road spring seat bolts.
  8. **BODY.** Check and tighten, if necessary door hinges and striker plate securing screws.  
Lubricate door hinges, bonnet lock and operating mechanism.
  9. **ELECTRICAL.** Check battery cell specific gravity readings and top up to correct level.  
Lubricate dynamo bearing.  
Lubricate trafficators, Magnette only.
  10. **LUBRICATION.** Change oil in engine, gearbox and rear axle.  
Fit new oil filter element.  
Lubricate all grease nipples (except steering rack and pinion).  
Re-pack front hub caps with grease.
  11. **WHEELS AND TYRES.** Check tyre pressures.  
Check wheel alignment.
  12. **TEST.** Road test car and report.

**M.G. (Series "MGA")  
AND MAGNETTE  
SERVICE VOUCHER**

**12,000 MILES**

Servicing Distributor/Dealer \_\_\_\_\_

Signature \_\_\_\_\_

Date \_\_\_\_\_

Mileage \_\_\_\_\_

Voucher to be detached by Servicing  
Distributor/Dealer

**M.G. (Series "MGA")  
AND MAGNETTE**



**SERVICE VOUCHER**

**12,000 MILES**

*This voucher entitles the holder to the service  
scheduled overleaf at the charge stipulated*

**DUE WHEN YOUR SPEEDOMETER READS.....**

*Cost of oil and materials extra*

**STANDARD £5·6·0 CHARGE**

APPLICABLE IN THE UNITED KINGDOM ONLY



1. **ENGINE.** Remove carburetter suction chambers and pistons, clean, reassemble and top up.  
Remove carburetter float chambers, empty sediment and refit.  
Lubricate carburetter controls.  
Check valve rocker clearances and adjust if necessary.  
Clean and re-oil air cleaner elements.  
Check dynamo drive belt tension.  
Lubricate water pump sparingly.  
Clean carburetter and fuel pump filters.
2. **IGNITION.** Check automatic ignition control, lubricating distributor drive shaft and cam and advance mechanism.  
Check and adjust if necessary distributor contact points.  
Fit new sparking plugs.
3. **CLUTCH (STANDARD).** Check level of fluid in the hydraulic clutch and brake master cylinder.
4. **CLUTCH (MANUMATIC).** Check fluid level in supply tank.  
Lubricate pivot point between throw-out lever and slave cylinder push-rod with oil.  
Clean and lubricate interior of slave cylinder boot and push rod.  
Check slave cylinder push rod adjustment.
5. **STEERING.** Check steering and suspension moving parts for wear.
6. **BRAKES.** Check brakes, adjust if necessary.  
Change road wheels round diagonally to regularise tyre wear.

- Make visual inspection of brake lines and pipes.  
Check level of fluid in the hydraulic brake and clutch master cylinder.
7. **HYDRAULIC DAMPERS.** Examine all hydraulic dampers for leaks and on M.G.A. only, top up if necessary.
  8. **RADIATOR.** Drain, flush out and refill radiator.
  9. **GENERAL.** Tighten rear road spring seat bolts.
  10. **BODY.** Check and tighten if necessary door hinges and striker plate securing screws.  
Lubricate door hinges, bonnet lock and operating mechanism.
  11. **ELECTRICAL.** Check battery cell specific gravity readings and top up to correct level.  
Lubricate trafficators, Magnette only.  
Lubricate dynamo bearing.
  12. **LUBRICATION.** Drain engine and refill with fresh oil.  
Change oil in gearbox and rear axle.  
Fit new oil filter element.  
Lubricate steering rack and pinion.  
Lubricate all grease nipples.  
Re-pack front hub caps with grease.
  13. **WHEELS AND TYRES.** Check tyre pressures.  
Check wheel alignment.
  14. **TEST.** Road test and report.

It is recommended to owners that the following additional attention be given regularly :—

**Check engine oil level.**                      **Top up radiator.**                      **Check tyre pressures.**

Although the Scheme has been primarily devised for new cars, owners of cars already in service are strongly advised to take advantage of this improved method of car maintenance.

The Vouchers are equally applicable, subject to the following provisions :—

1. The Free Service Voucher is, of course, not applicable.
2. At 1,000 miles prior to the use of the first 'A' Service Voucher, the car should be given a general inspection, oils changed in engine, gearbox and rear axle, and a new oil filter element fitted. Thereafter, the sequence of maintenance operations is as specified on the Vouchers which should be used strictly at intervals of 1,000 miles.

When the last Voucher Service has been completed you are advised to obtain a new book of Vouchers from the M.G. Distributor or Dealer.



**British Motor Corporation**

**Service and Sales**

