

## M.G. (Series MGA)

SCHEDULE OF REPAIR

AND ADJUSTMENT CHARGES

APPLICABLE TO THE UNITED KINGDOM

The Company reserves the right to make alterations to this list without notice should it be deemed necessary consequent upon design or other changes.

> M.G. Car Co. Ltd., Abingdon-on-Thames

## M.G. (Series MGA)

# SCHEDULE OF REPAIR AND ADJUSTMENT CHARGES APPLICABLE TO THE UNITED KINGDOM

To ensure that owners of M.G. Cars obtain the full benefit of modern servicing methods, the Company makes available to its Dealer Organization, up-to-the-minute service information, together with specialized service tools, designed and developed to enable repairs and maintenance to be carried out in the most efficient and economical manner.

So that full advantage may be taken of the service facilities offered, we advise all M.G. users to have repairs and regular maintenance checks executed at the hands of an authorized M.G. Dealer.

This schedule details the maximum charges for all operations based on current average workshop costs throughout the country. The Company reserves the right to make alterations without notice should conditions make this necessary.

These charges cover labour only and **do not include** the cost of new parts which, in the absence of instructions to the contrary, may be fitted by the Repairers at their discretion and charged for extra, together with any oil, grease and petrol used. Where men have to be sent to carry out repairs away from the Dealer's premises, travelling time and expenses will form an additional charge.

Surcharge may arise in respect of:

Extra work necessary due to rust or seizure of parts or where abnormal cleaning is required.

Overtime or night work.

Additional road testing prior to or after repair, or extra time taken on road tests at speed outside a congested city area.

# M.G. CAR COMPANY LIMITED ABINGDON-ON-THAMES

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### M.G. (Series MGA)

Operation Number	Description of Operation	Price £ s. d.
	ENGINE	
E.1	Engine only, remove and refit	4 4 0
E.2	Engine only, remove from frame, fit replacement, change over all ancillary equipment, including cleaning and adjusting carburetters, distributor and air cleaners	6 6 0
E.3	Engine and gearbox, complete power unit, remove and refit	6 13 0
E.4	Engine and gearbox, remove from frame, fit replacement power unit, change over all ancillary equipment, including cleaning and adjusting carburetters, distributor and air cleaners	8 15 0
E.5	Air cleaners, remove, clean and refit, pair	7 0
E.6	Camshaft, remove and fit new	6 9 6
E.7	Carburetters, adjust mixture and synchronize	10 6
E.8	Carburetters, remove and refit	10 6
E.9	Carburetters, remove, dismantle, clean, fit new jet washers, reassemble, refit and adjust	1 18 6
E.10	Connecting rod bearings, remove and refit, one pair	14 0
E.11	Connecting rod bearings. Extra per pair	3 6
E.12	Crankshaft and camshaft gears, remove and refit or fit new	2 5 6
E.13	Crankshaft, fit new, includes remove engine	9 9 0
E.14	Crankshaft pulley, fit new	14 0
E.15	Cylinder drain tap, fit new	3 6
E.16	Cylinder head, remove and refit	1 18 6

Operation Number	Description of Operation	Price £ s. d.
	ENGINE	
E.17	Cylinder head, remove and refit, changing one valve	2 2 0
E.18	Extra per valve	3 6
E.19	Extra per valve guide	2 4
E.20	Cylinder head nuts, tighten and check rocker clearances	14 0
E.21	Cylinder side plates, fit new gasket, one only	1 8 0
E.22	Cylinder side plates, fit new gaskets, both sides	1 11 6
E.23	Decarbonize, grind in valves and tune	5 12 0
E.24	Engine mounting rubbers, front, remove and fit new	17 6
E.25	Engine gearbox mounting rubber, rear, remove and fit new	2 9 0
E.26	Exhaust flange gasket, remove and fit new	4 8
E.27	Exhaust pipe and silencer assembly, remove and fit new	10 6
E.28	Fan belt, adjust	2 4
E.29	Fan belt, fit new	3 6
E.30	Fan blades, fit new	7 0
E.31	Flywheel, remove and refit, or fit new	5 5 0
E.32	Manifolds, exhaust and induction, remove, fit new gasket and refit	10 6
E.33	Oil filter or element, remove and fit new	3 6
E.34	Oil gauge pipe assembly, remove and fit new	7 0
E.35	Oil pressure release valve, remove, clean and refit	4 8
E.36	Oil pump, remove, dismantle, clean and refit	1 1 0

Operation Number	Description of Operation	Price £ s. d.	
	ENGINE		
E.37	Petrol pipe, between carburetters, remove and fit new	2 4	ļ
E.38	Petrol pipe, dash to carburetters, remove and fit new	2 4	ļ
E.39	Petrol pipe, pump to dash, remove and fit new	17 6	,
E.40	Petrol pipe, tank to pump, remove and fit new	3 6	,
E.41	Petrol pump, remove and fit new	7 0	)
E.42	Petrol tank filler neck extension, remove and refit	2 4	ļ
E.43	Piston assemblies, remove and fit new set, including removal of cylinder head, sump, measuring cylinder bores, checking connecting rod alignment and reassembling	476	i
E.44	Radiator, remove and fit new	9 4	
E.45	Radiator bottom hose, remove and fit new	4 8	
E.46	Radiator middle hose, with heater connection, remove and fit new	3 6	i
E.47	Radiator top hose, remove and fit new	3 6	
E.48	Rockers, adjust	7 <b>0</b>	)
E.49	Rocker cover, fit new gasket	4 8	
E.50	Rocker shaft assembly, remove, clean oilways and reassemble	17 6	
E.51	Rocker shaft assembly, remove, completely overhaul and refit	2 5 6	
E.52	Sump, remove, clean oil pump strainer and refit	11 8	
E.53	Tappets, remove and fit new, set	2 5 6	
E.54	Thermostat, remove and fit new	3 6	

Operation Number	Description of Operation	Price £ s. d.
	ENGINE	
E.55	Throttle control cable, remove and fit new	4 8
E.56	Timing gear cover, remove and refit	1 15 0
E.57	Timing chain, fit new	2 5 6
E.58	Tune engine, includes adjust rockers, clean and adjust sparking plugs, distributor points and carburetters, clean petrol pump filter, clean air cleaners, and adjust ignition timing	2 9 (
E.59	Water pump, remove and fit new	17 (
E.60	Water pump, remove, overhaul and refit	1 8 (
	GEARBOX	
G.1	Gearbox assembly, remove and refit	6 13 (
G.2	Gearbox assembly, remove, completely dismantle, fit new parts as necessary, reassemble and refit	10 3 (
G.3	Gearbox front cover, remove and fit new gasket	7 0 (
G.4	Gearbox lever control mechanism, remove, overhaul and refit	2 19
G.5	Gearbox rear extension, remove, fit new gasket or oil seal and reassemble	3 3 (
G.6	Gearbox rear extension cover, fit new oil seal	1 1 (
	сьитсн	
C.1	Clutch assembly, remove and refit	4 11 (
C.2	Clutch assembly, remove, dismantle, fit new parts as necessary and reassemble	5 1 (

Operation Number	Description of Operation	Price £ s. d.
	CLUTCH	
C.3	Clutch and brake master cylinder, remove, dismantle, fit new parts as necessary, reassemble, refit and bleed brakes	1 15 0
C.4	Clutch release bearing, dismantle, fit new and reassemble	4 7 6
C.5	Clutch slave cylinder, remove, dismantle, fit new parts as necessary, refit and bleed	10 6
C.6	Clutch and brake pedals, dismantle, fit new bushes and reassemble	14 0
	PROPELLER SHAFT	
P.1	Propeller shaft, remove and refit	7 0
P.2	Propeller shaft front or rear end, dismantle, fit new universal joint and refit, each	17 6
P.3	Propeller shaft front and rear ends, dismantle and fit new universal joints, pair	180
	REAR AXLE	
RA.1	Axle complete, remove and refit, includes bleed and adjust brakes	2 16 0
RA.2	Axle half-shaft, remove and refit or fit new, includes remove and refit brake-drum	3 6
RA.3	Axle half-shaft, joint washer, fit new	4 8
RA.4	Gear carrier assembly, remove and refit	1 1 0

Operation Number	Description of Operation	Price £ s. d.
	REAR AXLE	
RA.5	Gear carrier assembly, remove, dismantle, fit new parts as necessary, reassemble, adjust and refit	5 5 0
RA.6	Hub bearings, remove and fit new, each	10 6
RA.7	Hub oil seal, remove and fit new	14 0
RA.8	Pinion oil seal, remove and fit new	14 0
	STEERING GEAR AND SUSPENSION	
SS.1	Coil spring, front, remove and refit, or fit new, each	1 1 0
SS.2	Front hub, remove, dismantle, fit new bearings and refit one side only	17 6
SS.3	Front hub, remove, fit new oil seal and refit, one side only	14 0
SS.4	Road springs, rear, remove and refit or fit new, each	10 6
SS.5	Road springs, rear, remove, dismantle, clean, reassemble and refit, each	17 6
SS.6	Shock absorber, front, remove and refit or fit new, each	14 0
SS.7	Shock absorbers, rear, remove and refit or fit new, each	7 0
SS.8	Steering ball sockets and joints, remove and fit new, one side	10 6
SS.9	Steering ball sockets and joints, remove and fit new, both sides	17 6
SS.10	Steering column, adjustable, fit new	1 1 0
SS.11	Steering column assembly complete, remove, dismantle, overhaul universal joints, reassemble, line up and refit	1 15 0

Operation Number	Description of Operation	Price	
	STEERING GEAR AND SUSPENSION		
SS.12	Steering column felt bushes, dismantle and fit new	11	8
SS.13	Steering column, lower half, remove and refit	7	0
SS.14	Steering column, top half, remove and refit	10	6
SS.15	Steering column universal joint, remove and fit new	7	0
SS.16	Steering column universal joint, remove, dismantle, over- haul and refit	1 1	0
SS.17	Steering rack and pinion assembly, remove, dismantle, fit new parts as necessary, reassemble and refit	2 16	0
SS.18	Steering wheel, remove and refit	3	6
SS.19	Suspension arm assembly, upper, remove and refit or fit new	17	6
SS.20	Suspension arm, lower, remove, fit new parts as necessary and refit	1 8	0
SS.21	Suspension unit complete, remove, dismantle, fit new parts as required, reassemble and refit, one side	1 18	6
SS.22	Swivel pin, remove and fit new	1 8	0
SS.23	Swivel pin link, lower, remove and fit new	1 1	0
SS.24	Swivel pin link, upper, remove and fit new	14	0
SS.25	Tie-rod, remove and fit new, change track-rod ends if necessary, each	10	6
SS.26	Track up wheels	4	8
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Operation Number	Description of Operation	Price £ s.	
	BRAKES		
B.1	Brakes, adjust, set	7	0
B.2	Brakes, bleed, set	7	0
B.3	Brakes, bleed and adjust, complete operation	14	0
B.4	Brakes, dismantle and completely overhaul, excluding master cylinder, fit relined shoes and new parts as necessary, reassemble and refit	4 11	0
B.5	Brakes, fit relined shoes, bleed and adjust, front and rear, complete operation	3 3	0
B.6	Brakes, fit relined shoes, front only, complete operation	1 11	6
B.7	Brakes, fit relined shoes, rear only, complete operation	1 18	6
B.8	Brake and clutch pedals, dismantle, fit new bushes and reassemble	14	0
B.9	Brakes, reline, front and rear, bleed and adjust, complete operation	4 4	0
B.10	Brakes, reline, front only, bleed and adjust, complete operation	2 2	0
B.11	Brakes, reline, rear only, bleed and adjust, complete operation	2 9	0
B.12	Drums, remove and fit new, each	3	6
B.13	Drums, remove and fit new, set	10	6
B.14	Hand brake cable assembly, remove and fit new	14	0
B.15	Hand brake lever pawl and ratchet, remove, fit new and adjust	14	0
B.16	Hose, remove, fit new, includes bleed and adjust brakes, each	10	6

Operation Number	Description of Operation	Price £ s. d.
	BRAKES	
B.17	Hoses, remove, fit new, includes bleed and adjust brakes, set	17 6
B.18	Master cylinder, brake and clutch, remove, dismantle, fit new parts as necessary, reassemble, refit and bleed	1 15 0
B.19	Wheel cylinder, remove, dismantle, fit new parts as necessary, reassemble, bleed and adjust brakes, each	17 6
	ELECTRICAL	
EE.1	Auxiliary fusebox, remove and fit new	3 6
EE.2	Batteries, remove and refit or fit new	10 6
EE.3	Batteries, check specific gravity, clean terminals and top up	4 8
EE.4	Battery fixing bolts, remove and fit new pair	4 8
EE.5	Battery fixing strap, remove and fit new	3 6
EE.6	Coil, remove and fit new	3 6
EE.7	Control unit, voltage, remove and fit new	7 0
EE.8	Dip switch, remove and fit new	4 8
EE.9	Distributor, fit new contact breaker points and adjust	7 0
EE.10	Distributor, fit new H.T. leads	7 0
EE.11	Distributor unit, remove, retime and refit	7 0
EE.12	Distributor unit, remove, dismantle, clean, fit new parts as required, refit and retime	1 1 0
EE.13	Dynamo, remove and refit or fit new	7 0

Operation Number	Description of Operation	Price £ s. d.
	ELECTRICAL	
EE.14	Dynamo, remove, dismantle, clean, check and refit	17 6
EE.15	Dynamo connections, clean and tighten	3 6
EE.16	Flasher indicator unit, remove and refit or fit new bulb	1 2
EE.17	Flasher relay box, remove and refit or fit new	4 8
EE.18	Flasher switch, remove and refit or fit new	4 8
EE.19	Flasher unit, remove and refit or fit new	3 6
EE.20	Fog lamp, fit new and wire up	14 0
EE.21	Fog lamp switch, remove and fit new	3 6
EE.22	Headlamp assembly, remove, fit new and focus, each	14 0
EE.23	Headlamp bulb, fit new	2 4
EE.24	Headlamps, refocus, pair	7 0
EE.25	Headlamp glass assembly, remove and fit new	7 0
EE.26	Headlamp, warning light bulb, fit new	1 2
EE.27	Heater, complete assembly, fit and wire up	2 16 0
EE.28	Heater motor and fan, remove and refit or fit new	10 6
EE.29	Horn, remove and refit	7 0
EE.30	Horn, fit additional and wire up	4 8
EE.31	Horn button, remove and refit or fit new	4 8
EE.32	Ignition switch, remove and refit or fit new	7 0
EE.33	Ignition warning light bulb, fit new	1 2
EE.34	Lighting switch, remove and refit or fit new	3 6

Operation Number	Description of Operation	Price £ s.	
	ELECTRICAL		
EE.35	Map lamp, remove and fit new	2	4
EE.36	Map lamp bulb, fit new	1	2
EE.37	Panel light bulbs, fit new, each	1	2
EE.38	Panel light switch, remove and refit or fit new	2	4
EE.39	Rear number-plate lamp, remove and refit or fit new	3	6
EE.40	Rear number-plate lamp bulb, fit new	1	2
EE.41	Sidelamp, remove and refit or fit new	4	8
EE.42	Sidelamp bulb, fit new	1	2
EE.43	Sidelamp glass, fit new	1	2
EE.44	Sparking plugs, remove, clean, adjust and refit, set	7	0
EE.45	Starter motor, remove and refit or fit new	10	6
EE.46	Starter motor, remove, dismantle, clean, test and refit	1 1	0
EE.47	Starter control cable, remove and fit new	3	6
EE.48	Starter switch, remove and fit new	3	6
EE.49	Stop lamp switch, remove, fit new and bleed brakes	10	6
EE.50	Tail lamp, remove and refit or fit new, each	7	0
EE.51	Tail lamp bulb, remove and fit new, each	1	2
EE.52	Tail lamp glass, remove and fit new, each	1	2
EE.53	Windshield washer, fit new and connect up	14	0
EE.54	Windshield wiper blade, remove and fit new, each	1	2
EE.55	Windshield wiper motor and/or cable, remove and fit new	10	6

Operation Number	Description of Operation	_	rice s.	
	ELECTRICAL			
EE.56	Windshield wiper wheelbox assembly, remove, overhaul, or fit new, refit and adjust	1	8	0
EE.57	Windshield wiper switch, remove and fit new ,,		2	4
	INSTRUMENTS			
I.1	Mixture control, remove and fit new		7	0
I.2	Oil pressure gauge, remove and fit new		7	(
L3	Petrol gauge dash unit, remove and fit new		4	5
L4	Petrol gauge tank unit, remove and fit new		7	(
L5	Revolution counter cable, remove and fit new		7	(
I.6	Revolution counter head, remove and fit new		3	(
L7	Speedometer cable, remove and fit new		7	(
1.8	Speedometer head, remove and fit new		3	6
1.9	Temperature gauge, remove and fit new		7	(
I.10	Wiring, disconnect and remove all wiring, fit new harness complete, reassemble and test	10	3	(
	BODY			
BD.1	Body, disconnect fittings, accessories and wiring as necessary, disconnect and remove body, refit and con-			
DD 0	nect up	9	7	0
BD.2	Bonnet, remove, refit and adjust		4	8

Operation Number	Description of Operation	Price £ s. d.
	BODY	
BD.3	Bonnet hinge, remove and fit new, each	10 6
BD.4	Bonnet lock, remove, fit new and adjust	14 0
BD.5	Bonnet prop, remove and fit new	2 4
BD.6	Bonnet prop spring catch, remove and fit new	3 6
BD.7	Boot lid, remove, refit and adjust	4 8
BD.8	Boot lid hinge, remove, refit, or fit new and adjust, each	10 6
BD.9	Boot lid medallion, remove and fit new ,.	3 6
BD.10	Boot lid lock, remove and fit new	2 4
BD.11	Boot lid lock catch, remove and fit new	1 2
BD.12	Boot lid prop, remove and fit new	2 4
BD.13	Boot lid prop spring catch, remove and fit new	3 6
BD.14	Boot sealing rubber, fit new	10 6
BD.15	Bumper bar front, remove and refit, or fit new sections as necessary	10 6
BD.16	Bumper bar over-rider, fit new, each	3 6
BD.17	Bumper bar, rear, remove and refit or fit new	3 6
BD.18	Door, remove and refit, or fit new, each	10 6
BD.19	Door catch cable, remove and fit new, each	3 6
BD.20	Door hinge, top or bottom, remove and fit new, each door	I I 0
BD.21	Door hinges, top and bottom, remove and refit or fit new pair, each door	1 11 6
BD.22	Door lock, remove and fit new	10 6

Operation Number	Description of Operation	<i>Price</i> £ s. d
	BODY	
BD.23	Door sealing rubber, remove and fit new, each	7
BD.24	Door striker pin, remove and fit new, each	3
BD.25	Door top rail, remove and fit new, each	4
BD.26	Door trim panel, remove and refit or fit new, each	3 (
BD.27	Door pocket panel, remove and refit or fit new, each	10
BD.28	Front splasher, remove and refit, includes remove bumper	14
BD.29	Hood, remove and fit new	14 (
BD.30	Instrument panel, remove and fit new	3 6
BD.31	Petrol tank, remove and refit, or fit new	10
BD.32	Radiator, remove and refit or fit new	9 4
BD.33	Radiator grille, remove and refit or fit new	7
BD.34	Seat, remove and refit, each	3
BD.35	Windshield, remove and refit or fit new	17
BD.36	Windshield assembly, remove, reglaze and refit	2 5
BD.37	Wing, front, remove and refit or fit new, includes removing, refitting and focusing headlamp, each	2 9 (
BD.38	Wing, rear, remove and refit, or fit new, includes remove and refit tail lamp assembly, each	1 4 (
11.00		

Operation Number	Description of Operation	Price £ s. d.
	BODY—Coupé	
BDC.1	Back-light glass and/or side glasses, remove and refit or fit new	2 16 0
BDC.2	Body, disconnect fittings, accessories, and wiring as necessary, disconnect and remove body, refit, and connect up	9 9 0
BDC.3	Bonnet, remove, refit, and adjust	4 8
BDC.4	Bonnet hinge, remove and fit new, each	10 6
BDC.5	Bonnet lock, remove, fit new, and adjust	14 0
BDC.6	Bonnet prop, remove and fit new	2 4
BDC.7	Bonnet prop spring catch, remove and fit new	3 6
BDC.8	Boot lid, remove, refit, and adjust	4 8
BDC.9	Boot lid hinge, remove, refit, or fit new and adjust each	10 6
BDC.10	Boot lid medallion, remove and fit new	3 6
BDC.11	Boot lid lock, remove and fit new	3 6
BDC.12	Boot lid lock catch, remove and fit new	1 2
BDC.13	Boot lid prop, remove and fit new	2 4
BDC.14	Boot lid prop spring catch, remove and fit new	3 6
BDC.15	Boot sealing rubber, fit new	10 6
BDC.16	Bumper bar front, remove and refit, or fit new sections as necessary	10 6
BDC.17	Bumper bar over-rider, fit new, each	3 6
BDC.18	Bumper bar, rear, remove and refit or fit new	3 6
BDC.19	Door, remove and refit, or fit new, each	10 6

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Operation Number	Description of Operation	£	Price S.	
BDC.20	Door capping, remove and refit or fit new		2	4
BDC.21	Door glass, remove and refit or fit new	1	15	0
BDC.22	Door handle, remove and refit or fit new		10	6
BDC.23	Door hinge, top or bottom, remove and fit new, each door	1	4	6
BDC.24	Door hinges, top and bottom, remove and refit or fit new pair, each door	1	8	0
BDC.25	Door lock, remove and fit new	1	11	6
BDC.26	Door lock, private, remove and refit or fit new		10	6
BDC.27	Door opening dripway, inner, remove and refit or fit new		10	6
BDC.28	Door opening dripway, outer, remove and refit or fit new		7	0
BDC.29	Door-pull, remove and refit or fit new		7	0
BDC.30	Door sealing rubber, remove and fit new, each		7	0
BDC.31	Door striker pin, remove and fit new, each		3	6
BDC.32	Door trim panel, remove and refit or fit new, each		3	6
BDC.33	Door pocket panel, remove and refit or fit new, each	-	10	6
BDC.34	Door waist capping, remove and refit or fit new		7	0
BDC.35	Door waist rail finisher, remove and refit or fit new		2	4
BDC.36	Door window winder, remove and refit or fit new	1	11	6
BDC.37	Front splasher, remove and refit, including removing bumper		14	0
BDC.38	Headlining, remove and fit new	5	5	0
BDC.39	Instrument panel, remove and fit new	3	6	6

Operation Number	Description of Operation	Price £ s. d.
BDC.40	Petrol tank, remove and refit or fit new	10 6
BDC.41	Padiator remove and reft or ft new	9 4
BDC.42	Dedictor wills remain and wife or fet and	
BDC.42		7 0
	Seat, remove and refit, each	3 6
BDC.44	Ventilator window, remove and refit or fit new	14 0
BDC.45	Windshield, remove and refit or fit new	17 6
BDC.46	Windshield glass, remove and refit or fit new and water-test	2 16 0
BDC.47	Wing, front, remove and refit or fit new, including removing, refitting, and focusing headlamp, each	2 9 0
BDC.48	Wing, rear, remove and refit or fit new, including removing and refitting tail lamp assembly, each	1 4 6
	MAINTENANCE SERVICE	
	500 Miles Free Service (Reciprocal)	3 6 0
	'A' Service 1,000 Miles	14 6
	'B' Service 3,000 and 9,000 Miles	1 14 6
	'C' Service 6,000 Miles	3 15 6
	'D' Service 12,000 Miles	5 6 0
	2 2527786 725000 777865	3 0 0



Issued by
M.G. CAR COMPANY LIMITED
Abingdon-on-Thames